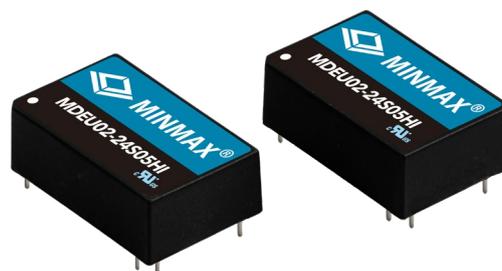


**FEATURES**

- ▶ Industrial Standard DIP-16 Package
- ▶ Unregulated Output Voltage
- ▶ Ultra-high I/O Isolation 8000VDC with Reinforced Insulation, rate for 300Vrms Working Voltage
- ▶ Operating Ambient Temp. Range -25°C to +80°C
- ▶ Conducted EMI EN 55032 Class A Approved
- ▶ UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval


**PRODUCT OVERVIEW**

The MINMAX MDEU02-HI series is a range of isolated 2W DC-DC converter modules in DIP-16 package which feature a Ultra-high I/O isolation voltage rated for 8000VDC with reinforced insulation, using for electricity and energy applications. Further feature include EN 55032 class A compliant as well. There are 15 Models available for 5, 12, and 24VDC input. These converters offer a cost-effective solution for wind turbine, solar panel, transportation systems, industrial control equipments where a very high I/O isolation is required.

**Model Selection Guide**

| Model Number   | Input Voltage (Range)<br>VDC | Output Voltage<br>VDC | Output Current |      | Input Current |           | Load Regulation<br>% (max.) | Max. Capacitive Load<br>μF | Efficiency (typ.)<br>@Max. Load<br>% |
|----------------|------------------------------|-----------------------|----------------|------|---------------|-----------|-----------------------------|----------------------------|--------------------------------------|
|                |                              |                       | Max.           | Min. | @Max. Load    | @No Load  |                             |                            |                                      |
|                |                              |                       | mA             | mA   | mA (typ.)     | mA (typ.) |                             |                            |                                      |
| MDEU02-05S05HI | 5<br>(4.5 ~ 5.5)             | 5                     | 400            | 8    | 615           | 60        | 12                          | 330                        | 65                                   |
| MDEU02-05S12HI |                              | 12                    | 165            | 3    | 609           |           | 10                          |                            | 65                                   |
| MDEU02-05S15HI |                              | 15                    | 133            | 2.5  | 605           |           | 10                          |                            | 66                                   |
| MDEU02-05D12HI |                              | ±12                   | ±83            | ±1.5 | 553           |           | 10                          | 72                         |                                      |
| MDEU02-05D15HI |                              | ±15                   | ±66            | ±1   | 542           |           | 10                          | 73                         |                                      |
| MDEU02-12S05HI | 12<br>(10.8 ~ 13.2)          | 5                     | 400            | 8    | 256           | 30        | 12                          | 330                        | 65                                   |
| MDEU02-12S12HI |                              | 12                    | 165            | 3    | 254           |           | 10                          |                            | 65                                   |
| MDEU02-12S15HI |                              | 15                    | 133            | 2.5  | 252           |           | 10                          |                            | 66                                   |
| MDEU02-12D12HI |                              | ±12                   | ±83            | ±1.5 | 224           |           | 10                          | 74                         |                                      |
| MDEU02-12D15HI |                              | ±15                   | ±66            | ±1   | 220           |           | 10                          | 75                         |                                      |
| MDEU02-24S05HI | 24<br>(21.6 ~ 26.4)          | 5                     | 400            | 8    | 128           | 15        | 12                          | 330                        | 65                                   |
| MDEU02-24S12HI |                              | 12                    | 165            | 3    | 127           |           | 10                          |                            | 65                                   |
| MDEU02-24S15HI |                              | 15                    | 133            | 2.5  | 126           |           | 10                          |                            | 66                                   |
| MDEU02-24D12HI |                              | ±12                   | ±83            | ±1.5 | 112           |           | 10                          | 74                         |                                      |
| MDEU02-24D15HI |                              | ±15                   | ±66            | ±1   | 110           |           | 10                          | 75                         |                                      |

\* Min. Output Current for Lower Load Regulation

# For each output

**Input Specifications**

| Parameter                         | Model            | Min.               | Typ. | Max. | Unit |
|-----------------------------------|------------------|--------------------|------|------|------|
| Input Voltage Range               | 5V Input Models  | 4.5                | 5    | 5.5  | VDC  |
|                                   | 12V Input Models | 10.8               | 12   | 13.2 |      |
|                                   | 24V Input Models | 21.6               | 24   | 26.4 |      |
| Input Surge Voltage (1 sec. max.) | 5V Input Models  | -0.7               | ---  | 9    |      |
|                                   | 12V Input Models | -0.7               | ---  | 18   |      |
|                                   | 24V Input Models | -0.7               | ---  | 30   |      |
| Input Filter                      | All Models       | Internal Capacitor |      |      |      |

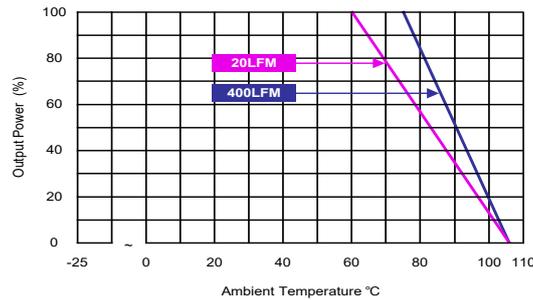
| Output Specifications           |                                     |                           |       |       |                   |
|---------------------------------|-------------------------------------|---------------------------|-------|-------|-------------------|
| Parameter                       | Conditions                          | Min.                      | Typ.  | Max.  | Unit              |
| Output Voltage Setting Accuracy |                                     | ---                       | ±2.0  | ±4.0  | %Vnom.            |
| Output Voltage Balance          | Dual Output, Balanced Loads         | ---                       | ±0.1  | ±1.0  | %                 |
| Line Regulation                 | For Vin Change of 1%                | ---                       | ±1.2  | ±1.5  | %                 |
| Load Regulation                 | Io=20% to 100%                      | See Model Selection Guide |       |       |                   |
| Ripple & Noise                  | 0-20MHz Bandwidth                   | ---                       | ---   | 150   | mV <sub>P-P</sub> |
| Temperature Coefficient         |                                     | ---                       | ±0.01 | ±0.02 | %/°C              |
| Short Circuit Protection        | 0.5 Second Max., Automatic Recovery |                           |       |       |                   |

| Isolation, Safety Standards |  |      |      |      |      |
|-----------------------------|--|------|------|------|------|
| Parameter                   | Conditions   | Min. | Typ. | Max. | Unit |
| I/O Isolation Voltage       | 60 Seconds<br>Reinforced insulation, rated for 300Vrms working voltage | 4000 | ---  | ---  | VAC  |
|                             | Tested for 1 second  | 8000 | ---  | ---  | VDC  |
| I/O Isolation Resistance    | 500 VDC  | 10   | ---  | ---  | GΩ   |
| I/O Isolation Capacitance   | 100kHz, 1V   | ---  | 15   | 20   | pF   |
| Safety Approvals            | UL/cUL 60950-1 recognition(UL certificate), IEC/EN 60950-1(CB-report)  |      |      |      |      |
|                             | UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1(CB-report)  |      |      |      |      |

| General Specifications |                                   |           |      |      |       |
|------------------------|-----------------------------------|-----------|------|------|-------|
| Parameter              | Conditions                        | Min.      | Typ. | Max. | Unit  |
| Switching Frequency    |                                   | 50        | 80   | 100  | kHz   |
| MTBF (calculated)      | MIL-HDBK-217F@25°C, Ground Benign | 2,000,000 | ---  | ---  | Hours |

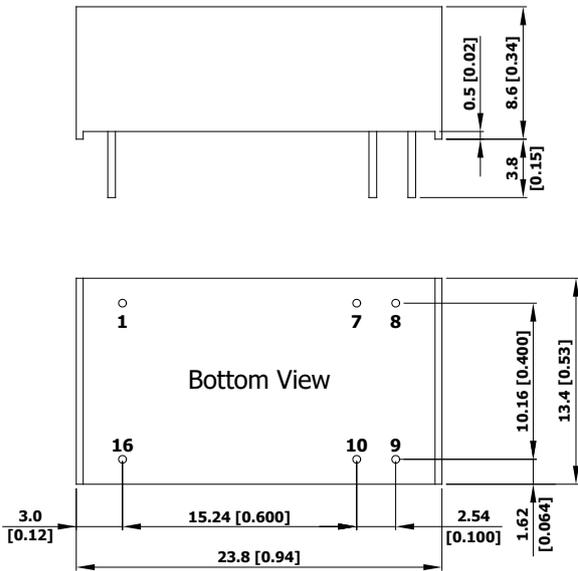
| EMC Specifications |                    |                                       |                          |             |
|--------------------|--------------------|---------------------------------------|--------------------------|-------------|
| Parameter          | Standards & Level  |                                       |                          | Performance |
| EMI <sub>(5)</sub> | Conduction         | EN55032                               | With external components | Class A     |
|                    | Radiation          |                                       |                          |             |
| EMS <sub>(5)</sub> | EN55024            |                                       |                          |             |
|                    | ESD                | EN61000-4-2 air ± 8kV , Contact ± 6kV |                          | A           |
|                    | Radiated immunity  | EN61000-4-3 10V/m                     |                          | A           |
|                    | Fast transient     | EN61000-4-4 ±2kV                      |                          | A           |
|                    | Surge              | EN61000-4-5 ±1kV                      |                          | A           |
|                    | Conducted immunity | EN61000-4-6 10Vrms                    |                          | A           |
|                    | PFMF               | EN61000-4-8 3A/m                      |                          | A           |

| Environmental Specifications                                   |      |      |          |
|--|------|------|----------|
| Parameter  | Min. | Max. | Unit     |
| Operating Ambient Temperature Range (See Power Derating Curve) | -25  | +80  | °C       |
| Case Temperature   | ---  | +105 | °C       |
| Storage Temperature Range                                      | -50  | +125 | °C       |
| Humidity (non condensing)                                      | ---  | 95   | % rel. H |
| Lead Temperature (1.5mm from case for 10Sec.)                  | ---  | 260  | °C       |

**Power Derating Curve**

**Notes**

- Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- These power converters require a minimum output loading to maintain specified regulation, operation under no-load conditions will not damage these modules; however they may not meet all specifications listed.
- We recommend to protect the converter by a slow blow fuse in the input supply line.
- Other input and output voltage may be available, please contact MINMAX.
- The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.
- Specifications are subject to change without notice.
- The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

**Package Specifications**

| Mechanical Dimensions  |  | Pin Connections |               |             |                      |
|--|--|-----------------|---------------|-------------|----------------------|
|  <p>Bottom View</p> |  | Pin             | Single Output | Dual Output | Diameter mm (inches) |
|  |  | 1               | -Vin          | -Vin        | ∅ 0.5 [0.02]         |
|  |  | 7               | NC            | NC          | ∅ 0.5 [0.02]         |
|  |  | 8               | NC            | Common      | ∅ 0.5 [0.02]         |
|  |  | 9               | +Vout         | +Vout       | ∅ 0.5 [0.02]         |
|  |  | 10              | -Vout         | -Vout       | ∅ 0.5 [0.02]         |
|  |  | 16              | +Vin          | +Vin        | ∅ 0.5 [0.02]         |

NC: No Connection

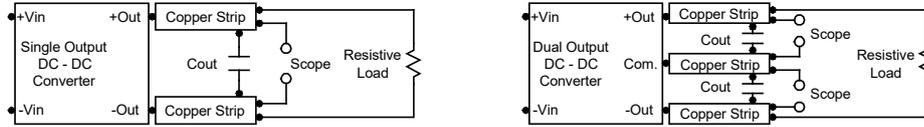
- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.5 (X.XX±0.02)  
X.XX±0.25 (X.XXX±0.01)
- ▶ Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

**Physical Characteristics**

|               |  |
|---------------|--|
| Case Size     | : 23.8x13.4x8.6mm (0.94x0.53x0.34 inches)        |
| Case Material | : Plastic resin (flammability to UL 94V-0 rated) |
| Pin Material  | : Phosphor Bronze                                |
| Weight        | : 5.1g   |

**Test Setup**
**Peak-to-Peak Output Noise Measurement Test**

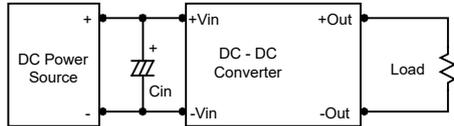
Use a  $C_{out}$  0.47 $\mu$ F ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.


**Technical Notes**
**Maximum Capacitive Load**

The MDEU02-HI series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. For optimum performance we recommend 100 $\mu$ F maximum capacitive load for dual outputs and 330 $\mu$ F capacitive load for single outputs. The maximum capacitance can be found in the data sheet.

**Input Source Impedance**

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0 $\Omega$  at 100 kHz) capacitor of a 2.2 $\mu$ F for the 5V input devices, a 1.0 $\mu$ F for the 12V input devices and a 0.47 $\mu$ F for the 24V input devices.


**Output Ripple Reduction**

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 3.3 $\mu$ F capacitors at the output.


**Thermal Considerations**

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105 $^{\circ}$ C. The derating curves are determined from measurements obtained in a test setup.

